



Microbiological degradation and transformation of complex refinery waste caused by violent destruction of installations



Tanja Jednak Berić¹, Mila Ilić², Jelena Avdalović², Jelena Milić², Branimir Jovančićević¹, Miroslav Vrvić³, Srđan Miletić²

¹University of Belgrade – Faculty of chemistry, Belgrade, Serbia; ²University of Belgrade-Institute of Chemistry, Technology and Metallurgy, Belgrade, Serbia; ³BREM GROUP Ltd. Belgrade, Serbia

Background

In this study, we examined the model waste formed on the base of that in the NATO campaign in Serbia in 1999, where a refinery in Pančevo (RiP) city was bombed. A huge amount of material which contained crude oil and its derivatives, hydrodesulphurization catalyst (HDSc) that contained toxic metals molybdenum and cobalt was generated.

Methods

We used the model mixture of pollutants that should fit the waste derived from RiP (SoRHFO and HDSc) and it also contained wood sawdust and river sand. Quantities of components of interest (total petroleum hydrocarbons—TPH, Co, and Mo) were taken to ensure that all of them were in the hazardous waste category. The experiment was performed in polyvinyl-chloride containers (approx. 65 kg of the substrate) as pilot-plant and was treated with different conditions. The CMOs was isolated from original refinery waste. Microorganisms were identified from them. During the experiment, different parameters were analyzed.





Objectives

The aim of this research was to investigate if a consortium of the microorganisms (CMOs) used in the process of bioremediation of soil contaminated with the sludge of the residual heavy fuel oil (SoRHFO) can change the chemical form of heavy metals from waste HDSc.

Results

It is noticed that the content of different fractions (hydroxides, sulfides, etc.) of examined toxic metals is transformed during time by microbiological interaction. Through the process, we observed a level of TPH degradation. High microbial activity is expressed in the transformation of the sand to clay, and the degradation of lignocellulose material.

| Fraction | Units | C-0 | | C-3 | | M-0 | | M-3 | |
|--------------------------|-------|------|------|-------|-------|-------|-------|-------|-------|
| | | Со | Mo | Со | Мо | Со | Мо | Со | Мо |
| Exchangeable | % | 54 | 88 | 8 | 20 | 13 | 13 | 8 | 8 |
| Bound to carbonates | | 30 | 4 | 18 | 3 | 21 | 3 | 18 | 3 |
| Bound to Fe-Mn oxides | | 8 | 3 | 3 | 2 | 15 | 4 | 14 | 22 |
| Bound to organic matter | | 1 | 3 | 8 | 22 | 8 | 35 | 6 | 16 |
| Residual | | 7 | 1 | 64 | 52 | 48 | 24 | 53 | 51 |
| Melting procedure | g/kg | 1.97 | 7.21 | 2.190 | 7.493 | 2.015 | 7.352 | 2.130 | 7.385 |

Sequential extraction of the cobalt and molybdenum

Results of the basic chemical, and microbiological analysis chemoorganoheterotrophs (CH), yeasts and molds spores (YM), anaerobic chemoorganoheterotrophs (AN) and hydrocarbon degraders (HD)

| 1, | Parameter | Unit | C-0 | C-3 | M-0 | M-3 | | | | |
|----|--------------------------|---------|---------------------|---------------------|---------------------|---------------------|--|--|--|--|
| S | HES | g/kg | 38.807 | 38.002 | 37.516 | 35.626 | | | | |
| S | ТРН | g/kg | 24.585 | 23.987 | 22.974 | 18.020 | | | | |
| S | Humic acids | g/kg | 2.073 | 2.225 | 2.242 | 2.852 | | | | |
| С | Number of microorganisms | | | | | | | | | |
| S | СН | | 1 x 10 ⁴ | 3 x 10 ³ | 6 x 10 ⁵ | 4 x 10 ⁵ | | | | |
| | YM | cfu**** | 6x 10 ³ | 2 x 10 ² | 5 x 10 ⁴ | 4×10^{3} | | | | |
| n | AN | /g | 6 x 10 ³ | 1 x 10 ³ | 4x 10 ⁴ | 3 x 10 ⁴ | | | | |
|)) | HD | | 6 x 10 ³ | 2 x 10 ³ | 6 x 10 ⁴ | 2 x 10 ⁵ | | | | |

Acknowledgments

The authors would like to thank the Ministry of Education, Science and Technological Development of Republic of Serbia (Contract number: 451-03-68/2022-14/200026) and BREM GROUP LTD for financial support.