



Processing '23

36. Međunarodni kongres o procesnoj industriji

1. i 2. jun 2023, Centar za stručno usavršavanje, Šabac

ZBORNİK RADOVA Proceedings



ElixirGroup



ElixirZorka

Odgovornost i održivost



elixirgroup.rs

ZBORNİK RADOVA

pisanih za 36. Međunarodni kongres o procesnoj industriji
PROCESING '23



2023

ZBORNİK RADOVA
pisanih za 36. Međunarodni kongres o procesnoj industriji
PROCESING '23

Centar za stručno usavršavanje, Šabac

Izdavač

Savez mašinskih i elektrotehničkih
inženjera i tehničara Srbije (SMEITS)
Društvo za procesnu tehniku
Kneza Miloša 7a/II,
11000 Beograd

Predsednik Društva za procesnu tehniku
pri SMEITS-u

prof. dr Aleksandar Jovović, dipl. inž.

Urednici

Prof. dr Marko Obradović, dipl. inž.
Prof. dr Miroslav Stanojević, dipl. inž.
Prof. dr Aleksandar Jovović, dipl. inž.

Tiraž

50 primeraka

CD umnožava

Paragon, Beograd

ISBN

978-86-85535-15-4

Godina izdavanja

2023.



Društvo za procesnu tehniku
pri SMEITS-u



Katedra za procesnu tehniku
Mašinskog fakulteta u Beograd



Samit energetike Trebinje
Trebinje

CIP - Каталогизација у публикацији Народна библиотека Србије, Београд

621(082)(0.034.2)
66.01(082)(0.034.2)

МЕЂУНАРОДНИ КОНГРЕС О ПРОЦЕСНОЈ ИНДУСТРИЈИ ПРОЦЕСИНГ (36 ; 2023 ; Шабац)

Zbornik radova [pisanih za] 36. Međunarodni kongres o procesnoj industriji, PROCESING '23, 1 i 2. jun 2023, Šabac [Elektronski izvor] = Proceedings / [urednici Marko Obradović, Miroslav Stanojević, Aleksandar Jovović]. - Beograd : Savez mašinskih i elektrotehničkih inženjera i tehničara Srbije (SMEITS), Društvo za procesnu tehniku, 2023 (Beograd : Paragon). - 1 elektronski optički disk (CD-ROM) ; 12 cm

Sistemski zahtevi: Nisu navedeni. - Radovi na srp. i engl. jeziku. - Nasl. sa naslovne strane dokumenta. - Tiraž 50. - Bibliografija uz svaki rad. - Abstracts.

ISBN 978-86-85535-15-4

a) Машинство -- Зборници b) Процесна индустрија -- Зборници

COBISS.SR-ID 120494345

Održavanje 36. Procesinga finansijski je pomoglo
Ministarstvo prosvete, nauke i tehnološkog
razvoja Republike Srbije



Programski pokrovitelji

- MAŠINSKI FAKULTET UNIVERZITETA U BEOGRADU, BEOGRAD
- TEHNOLOŠKO-METALURŠKI FAKULTET UNIVERZITETA U BEOGRADU, BEOGRAD
- FAKULTET TEHNIČKIH NAUKA UNIVERZITETA U NOVOM SADU, NOVI SAD
- FAKULTET ORGANIZACIONIH NAUKA UNIVERZITETA U BEOGRADU, BEOGRAD

Generalni pokrovitelj



Elixir Group
Šabac

36. Processing se održava uz podršku



Institut za nuklearne nauke „Vinča“
Beograd



Inženjerska komora Srbije
Beograd

Sponzori



Beograd



Beograd



Beograd



Subotica

MEĐUNARODNI NAUČNI ODBOR

- Dr Nikolina Banjanin** *Univerzitet u Beogradu, Medicinski fakultet, Institut za higijenu sa medicinskom ekologijom, Beograd*
- Dr Maja Đolić** *Univerzitet u Beogradu, Tehnološko-metalurški fakultet, Beograd*
- Dr Mirko Dobrnjac** *Mašinski fakultet Banja Luka, BiH*
- Dr Damir Đaković** *Univerzitet u Novom Sadu, Fakultet tehničkih nauka, Novi Sad*
- Dr Srbislav Genić** *Univerzitet u Beogradu, Mašinski fakultet, Beograd*
- Dr Zvonimir Guzović** *Sveučilište u Zagrebu, Fakultet strojarstva i brodogradnje, Hrvatska*
- Dr Gorica Ivaniš** *Univerzitet u Beogradu, Tehnološko-metalurški fakultet, Beograd*
- Dr Jelena Janevski** *Univerzitet u Nišu, Mašinski fakultet, Niš*
- Dr Rade Karamarković** *Univerzitet u Kragujevcu, Fakultet za mašinstvo i građevinarstvo, Kraljevo*
- Dr Mirjana Kijevčanin** *Univerzitet u Beogradu, Tehnološko-metalurški fakultet, Beograd*
- Dr Atanas Kočov** *Univerziteta Skopje, Mašinski fakultet, Severna Makedonija*
- Dr Dorin Lelea** *University Politehnica Timisoara, Rumunija*
- Dr Stefan Mandić-Rajčević** *University of Milan, Italija*
- Dr Ljiljana Medić-Pejić** *Universidad Politécnica de Madrid, Španija*
- Dr Sanda Midžić-Kurtagić** *Mašinski fakultet, Univerzitet u Sarajevu, Sarajevo, BiH*
- Dr Dobrica Milovanović** *Univerzitet u Kragujevcu, Fakultet inženjerskih nauka, Kragujevac*
- Dr Biljana Miljković** *Univerzitet u Novom Sadu, Fakultet tehničkih nauka, Novi Sad*
- Dr Srđan Nešić** *Ohio University, Russ College of Engineering and Technology, Ohio, SAD*
- Dr Branislava Nikolovski** *Univerzitet u Novom Sadu, Tehnološki fakultet, Novi Sad*
- Dr Nataša Nord** *Norwegian University of Science and Technology, Trondheim, Norveška*
- Dr Marko Obradović** *Univerzitet u Beogradu, Mašinski fakultet, Beograd (predsednik)*
- Dr Goran Orašanić** *Univerzitet u Istočnom Sarajevu, Mašinski fakultet, Sarajevo, Bosna i Hercegovina*
- Dr Nataša Petrović** *Univerzitet u Beogradu, Fakultet organizacionih nauka, Katedra za menadžment tehnologije, inovacija i održivog razvoja, Beograd*
- Dr Dejan Radić** *Univerzitet u Beogradu, Mašinski fakultet, Beograd*
- Dr Ivona Radović** *Univerzitet u Beogradu, Tehnološko-metalurški fakultet, Beograd*
- Dr Jelena Ruso** *Univerzitet u Beogradu, Fakultet organizacionih nauka, Katedra za menadžment kvaliteta i standardizaciju, Beograd*
- Dr Niko Samec** *Univerzitet u Mariboru, Mašinski fakultet, Slovenija*
- Dr Anastasija Selaković** *Udruženje energetičara Subotica, Subotica*
- Dr Stojan Simić** *Univerzitet u Istočnom Sarajevu, Mašinski fakultet, Sarajevo, Bosna i Hercegovina*
- Dr Dunja Sokolović** *Univerzitet u Novom Sadu, Fakultet tehničkih nauka, Novi Sad*
- Dr Mirjana Stamenić** *Univerzitet u Beogradu, Mašinski fakultet, Beograd*
- Dr Olivera Stamenković** *Univerzitet u Nišu, Tehnološki Fakultet, Leskovac*
- Dr Jasna Tolmač** *Univerzitet u Novom Sadu, Tehnički fakultet „Mihajlo Pupin“, Zrenjanin*
- Dr Radoje Vujadinović** *Univerzitet Crne Gore, Mašinski fakultet, Crna Gora*
- Dr Igor Vušanović** *Univerzitet Crne Gore, Mašinski fakultet, Crna Gora*
- Dr Nikola Živković** *Univerzitet u Beogradu, Institut za nuklearne nauke „Vinča“, Laboratorija za termotehniku i energetiku, Beograd*
- Dr Milan Gojak** *Univerzitet u Beogradu, Mašinski fakultet, Beograd*
- Dr Čedo Lalović** *Akademija strukovnih studija Šumadija – Odsek Aranđelovac*

ORGANIZACIONI ODBOR

Dr Miroslav Stanojević	<i>Univerzitet u Beogradu, Mašinski fakultet, Beograd (predsednik)</i>
Dr Nikola Karličić	<i>Univerzitet u Beogradu, Mašinski fakultet, Beograd (potpredsednik)</i>
Slavica Bogdanović	<i>inženjer specijalista za zaštitu životne sredine, Elixir Zorka, Šabac</i>
Dr Dušan Todorović	<i>Univerzitet u Beogradu, Mašinski fakultet, Beograd</i>
Dr Zoran Simić	<i>Univerzitet u Beogradu, Tehnološko-metalurški fakultet, Beograd</i>
Doc. dr Nemanja Milenković	<i>Univerzitet u Beogradu, Fakultet organizacionih nauka, Beograd (Katedra za operaciona istraživanja i statistiku)</i>
Dr Milica Karanac	<i>Univerzitet u Beogradu, Tehnološko-metalurški fakultet, Beograd</i>
Dr Marta Trninić	<i>Akademija tehničkih strukovnih studija Beograd – Odsek Beogradska politehnika</i>
Branislav Todorović	<i>Univerzitet u Beogradu, Mašinski fakultet, Beograd</i>
Aleksandar Branković	<i>SET Trebinje, Bosna i Hercegovina</i>

POČASNI ODBOR

Prof. dr Bratislav Blagojević	<i>Predsednik SMEITS-a</i>
Prof. dr Vladimir Popović	<i>dekan Mašinskog fakulteta Univerziteta u Beogradu</i>
Prof. dr Petar Uskoković	<i>dekan Tehnološko-metalurškog fakulteta Univerziteta u Beogradu</i>
Prof. dr Milan Martić	<i>dekan Fakulteta organizacionih nauka Univerziteta u Beogradu</i>
Prof. dr Srđan Kolaković	<i>dekan Fakulteta tehničkih nauka Univerziteta u Novom Sadu</i>
Prof. dr Svetlana Karić	<i>Predsednik Akademije strukovnih studija Šabac</i>
Prof. dr Martin Bogner	<i>Univerzitet u Beogradu, Mašinski fakultet, Beograd</i>
Prof. dr Snežana Pajović	<i>Institut za nuklearne nauke "Vinča" – Institut od nacionalnog značaja za Republiku Srbiju – Univerzitet u Beogradu</i>
Jovana Jovanović	<i>ATS – Akreditaciono telo Srbije, Beograd</i>
Mijodrag Martić	<i>pomoćnik direktora za proizvodnju i tehnološki razvoj hemijske divizije, Elixir Group, Šabac</i>
Aleksandar Branković	<i>SET Trebinje</i>
Veljko Todorović	<i>Grundfos Srbija, Beograd</i>
Dejan Dotlić	<i>Kazantrade Solution, Beograd</i>
Čaba Kern	<i>Cim gas, Subotica</i>
Nemanja Tubić	<i>Wilo Beograd, Beograd</i>

ORGANIZATOR

Savez mašinskih i elektrotehničkih
inženjera i tehničara Srbije (SMEITS),
Društvo za procesnu tehniku
Kneza Miloša 7a/II, 11000 Beograd
Tel. +381 (0) 11 3230-041, +381 (0) 11 3031-696,
tel./faks +381 (0) 11 3231-372
E-mail: office@smeits.rs
web: www.smeits.rs

BIOHIDROGELOVI POLI(METAKRILNE KISELINE): BUBRENJE I KONTROLISANO OTPUŠTANJE KOFEINA

BIOBASED POLY(METHACRYLIC ACID) HYDROGELS: SWELLING PROPERTIES AND CONTROLLED RELEASE OF CAFFEINE

Maja D. MARKOVIC^{1*}, Pavle M. SPASOJEVIC¹, Sanja I. SAVIC²,
Olga J. PANTIC², Vesna V. PANIC¹

¹ University of Belgrade, Innovation Center of Faculty of Technology and Metallurgy, Belgrade

² University of Belgrade, Institute of Chemistry, Technology and Metallurgy, Belgrade

Savremeno društvo je suočeno sa mnogim izazovima u tretamanu raznih bolesti, naročito ozbiljnih oboljenja kao što je rak. Glavni ciljevi naučnika su da se postigne bezbednija i efikasnija terapija pacijenata koji se leče od raka. Jedan od dobrih načina da se to postigne su sistemi za dostavu lekova. Ipak, mnogi antikancerogeni lekovi su slabovodorastvorni, pa bi veliki izazov mogao da bude inkapsulacija i njihovo kontrolisano otpuštanje iz sistema za dostavu lekova. Cilj ovog rada je da se unapredi sistem za dostavu lekova na bazi hidrofilne poli(metakrilne kiseline) i amfifilnog kazeina sa inkapsuliranim slabo vodorastvornim kofeinom, koji je razvijen tokom našeg prethodnog istraživanja. U ovom radu sintetisani su hidrogelovi sa 1,6mol% umreživača i 100% neutralisanom metakrilnom kiselinom (PMAC-100N-4M). Procesi bubrenja PMAC-100N-4M hidrogelova i kontrolisanog otpuštanja kofeina su ispitivani u dve sredine koje simuliraju želudac i tanko crevo čoveka. Takođe je ispitano kako promena količine inkapsuliranog kofeina i dodatak lipozomne suspenzije sa inkapsuliranim kofeinom utiče na procese bubrenja PMAC-100N-4M hidrogelova i otpuštanje kofeina. Rezultati pokazuju da je proces kontrolisanog otpuštanje kofeina unapređen, a samim tim je moguće unaprediti i celokupnu terapiju.

Ključne reči: pH osetljivi hidrogelovi; kazein; lipozomi; kontrolisano otpuštanje; slabovodorastvorni lekovi

Modern society are faced with lot of challenges in the treatment of many diseases, especially with serious ones such as cancer. Safer and more efficient treatment of the cancer patients are main goals which researchers are aiming. One of the good approaches can be drug delivery systems. Still, a lot of anticancer drugs are poorly water-soluble and their encapsulation and controlled release can be quite challenging. Present study is focused to improve drug delivery system based on hydrophilic poly(methacrylic acid) and amphiphilic casein with encapsulated poorly water-soluble caffeine, which has been developed through our previous research. The hydrogels with 1.6mol% of crosslinker and 100% of neutralization degree of methacrylic acid are synthesized (PMAC-100N-4M). The swelling process of the PMAC-100N-4M hydrogels and caffeine release are analyzed in two environments which simulate human stomach and intestines. It is also investigated how the change in the encapsulated caffeine weight and the addition of liposomes with encapsulated caffeine, affect swelling degree of the PMAC-100N-4M hydrogels and release of caffeine. The results show that controlled release of caffeine is improved, therefore overall therapy can be enhanced.

Key words: pH sensitive hydrogels; casein; liposomes; controlled release; poorly water-soluble drugs

1 Introduction

Everyday struggle of humankind with wide range of diseases urge scientists to find new solutions or improve existing ones in order to enhance the therapies. One of the promising solutions which is extensively investigated for over two decades is certainly controlled release of the drugs. Hydrogels are polymeric materials with huge potential as drug delivery systems. One group of these

* Corresponding author, e-mail: mmarkovic@tmf.bg.ac.rs

materials are pH sensitive hydrogels based on poly(methacrylic acid) (PMAA). Nontoxicity, biocompatibility, pH sensitivity, the ability to absorb and retain large amount of fluids make the PMAA hydrogels one of the best choices for controlled release of drugs [1-4]. The PMAA hydrogels swell in the media with pH value higher than pKa of PMAA (4.6 [5-7]). This is due to the deprotonation of carboxylic groups along the polymeric PMAA chains and generation of negative charges which further leads to the repulsion of polymers chains and hydrogels swelling. The specific pH dependent PMAA hydrogels swelling are employed for targeted drug delivery and controlled release in such environments (such as human intestines).

Beside many desirable properties of the PMAA hydrogel, there are some imitating factors which affect PMAA application, such as: poor mechanical properties and highly hydrophilic nature due to which only soluble drugs can be encapsulated into the PMAA hydrogels. Good solution can be found in natural polymeric materials which could be used as interpenetrates to improve mechanical properties and enable encapsulation of drugs with wider range of solubility. We used that kind of approach and employed casein, natural pH sensitive polymer, to enhance the PMAA hydrogel properties and extend the range of its application [8, 9]. Casein is non-toxic, amphiphilic protein approved by Food and Drug Administration (FDA) [5, 10-12]. In our previous research we prepared hydrogels based on PMAA and casein with various amount of crosslinker (PMAC-100N-4M) and demonstrated that poorly water soluble model drug – caffeine can be successfully encapsulated and released in controlled manner in medium which simulated human intestines [13]. Based on these results, we chose sample with 100% neutralized methacrylic acid and 1.6 mol% of crosslinker which had optimal properties for drug delivery and in the present study we investigated how the change of synthesis parameters affect both swelling process of the hydrogels and caffeine release. We wanted to improve the drug carrier so it could be easily adjusted to the specific demands of the therapy. In that manner, bioavailability of the drug can be improved, as well as safety and efficacy of the therapy.

Hydrogels based on poly(methacrylic acid) and casein with 100% neutralized methacrylic acid and 1.6mol% of crosslinker are synthesized in present study. The caffeine was encapsulated either direct into the hydrogel network or liposomes suspension with encapsulated caffeine was embedded into the hydrogel. Swelling behavior of the PMAC-100N-4M hydrogels and caffeine release are analyzed in two media which simulated the environments in the human stomach and intestines. The influence of encapsulated caffeine weight and the addition of liposomes suspension on the swelling process of the PMAC-100N-4M hydrogels and caffeine release profiles are analyzed.

2 Materials and methods

2.1 Materials

Methacrylic acid (99.5%) and caffeine were supplied from Merck (Germany). Sodium caseinate was obtained from Lactoprot Deutschland GmbH (Germany). The crosslinker N,N'-methylenebisacrylamide (p.a.) (MBA) and sodium hydroxide (p.a.) were purchased from Aldrich Chemical Co. (USA). The initiator, 2,2'-azobis-[2-(2-imidazolin-2-yl)propane] dihydrochloride (99.8%) was obtained from Wako Pure Chemical Industries (Japan). NATIPIDE®II containing phospholipids from soybean >20% (with 3-sn-phosphatidylcholine 76+ 3%) was supplied from Lipoid (Germany). Monobasic sodium phosphate (anhydrous) and dibasic sodium phosphate (anhydrous) was supplied from Centrohema (Serbia). Hydrochloric acid (37%) was supplied from Zorka Pharma (Serbia). All chemicals were used as received.

2.2 Preparation of 2.3 PMAC-100N-4M hydrogels

The synthesis path of the PMAC and PMAC/L hydrogels and their characterization are described in details in our previous research [5]. In this study, the encapsulated mass of caffeine was varied. Also, the liposomes with encapsulated caffeine (20 mg/ml) was added into the reaction mixture of one PMAC-100N-4M hydrogel. Briefly, 4 ml of methacrylic acid and various weights of caffeine were dissolved in distilled water (Table 1.), followed by the addition of sodium hydroxide in order to completely neutralized methacrylic acid (100N). In one reaction mixture, the liposomes

suspension with encapsulated caffeine (20 mg/ml) was added instead of caffeine (Table 1.). Subsequently, the temperature of reaction mixture was elevated to 60 °C and during vigorously stirring 4 g of casein was added and dissolved. Next step was the addition of MBA (1.6 mol% with respect to methacrylic acid) and dissolution, followed by the addition and dissolution of the initiator (0.9 ml of 1 wt% aqueous solution). Final step was pouring of the obtained mixture in glass molds, that were left in the air oven at 60 °C for 5 h after which disc shaped samples were cut and dried at room temperature. Prepared samples are denoted as PMAC-100N-4M-x, where x represents the weight of caffeine which was added during the synthesis of the samples. The sample with embedded liposomes is denoted as PMAC-100N-4M-L where L represents the symbol for the liposomes suspension with encapsulated caffeine (20mg/ml).

Table 1. Feed composition

Sample	Liposome suspension with caffeine (20mg/ml), % in respect to distilled water	Distilled water, ml	Caffeine weight, g
PMAC-100N-0.2	-	6.17	0.2
PMAC-100N-4M-0.2	-	8.93	0.2
PMAC-100N-4M-1	-	8.13	1
PMAC-100N-4M-2	-	7.13	2
PMAC-100N-4M-L	50	4.56	-

2.3 PMAC-100N-4M hydrogels swelling

The swelling experiments of the PMAC-100N-4M hydrogels were conducted at 37 °C in two media with different pH values: 0.1M HCl with pH of 1 (as simulation of human stomach) and phosphate buffer with pH of 6.8 - PB 6.8 (as simulation of human intestines) [5, 14, 15]. The weight of each PMAC-100N-4M hydrogel was first measured (m_0 , g) and then each hydrogel was immersed into the investigated mediums. At previously defined time intervals PMAC-100N-4M hydrogel was removed from the medium, its weight was measured (m_t , g) and then the PMAC-100N-4M hydrogel was immersed into the medium again. The experiment was performed until equilibrium state was reached. The swelling degree (SD) was calculated according to the following equation:

$$SD = (m_t - m_0) / m_0 \quad (1)$$

The equilibrium swelling degree (SDeq) of each PMAC-100N-4M hydrogel was calculated by using the same equation (Eq. (1)) in which m_t was replaced with m_{eq} (the weight of hydrogel in equilibrium state).

2.4 Controlled release of caffeine from PMAC-100N-4M hydrogels

Release process of caffeine from the PMAC-100N-4M hydrogels was analyzed in the same media and at the same experimental conditions as was the PMAC-100N-4M hydrogels swelling analyzed. At predetermined time intervals 3 ml of the solution was collected and UV analyzed at 273 nm (caffeine maximum peak value), after which the solution was returned back into the medium. Each experiment was conducted three times and mean value of absorbance was used for further determination of caffeine concentration released into the medium.

3 Results and discussion

The swelling curves of the PMAC-100N-4M hydrogels in two media are presented in Fig. 1. a) and b). Obtained SDeq values of the PMAC-100N-4M hydrogels are listed in Table 2. The PMAC-100N-4M hydrogels had significantly higher SDeq values in PB 6.8 than in 0.1M HCl. This swelling behavior of the PMAC-100N-4M hydrogels can be explained by deprotonation of carbox-

yllic groups of PMAA and casein. Deprotonation of -COOH groups is favored in the media with pH values higher than pKa of MAA and pI of casein (4.6 [4][16]), such as PB 6.8. Deprotonation of carboxylic groups leads further to the repulsion of polymer chains due to which medium diffuses more easily into the polymer network leading to the higher SDeq values.

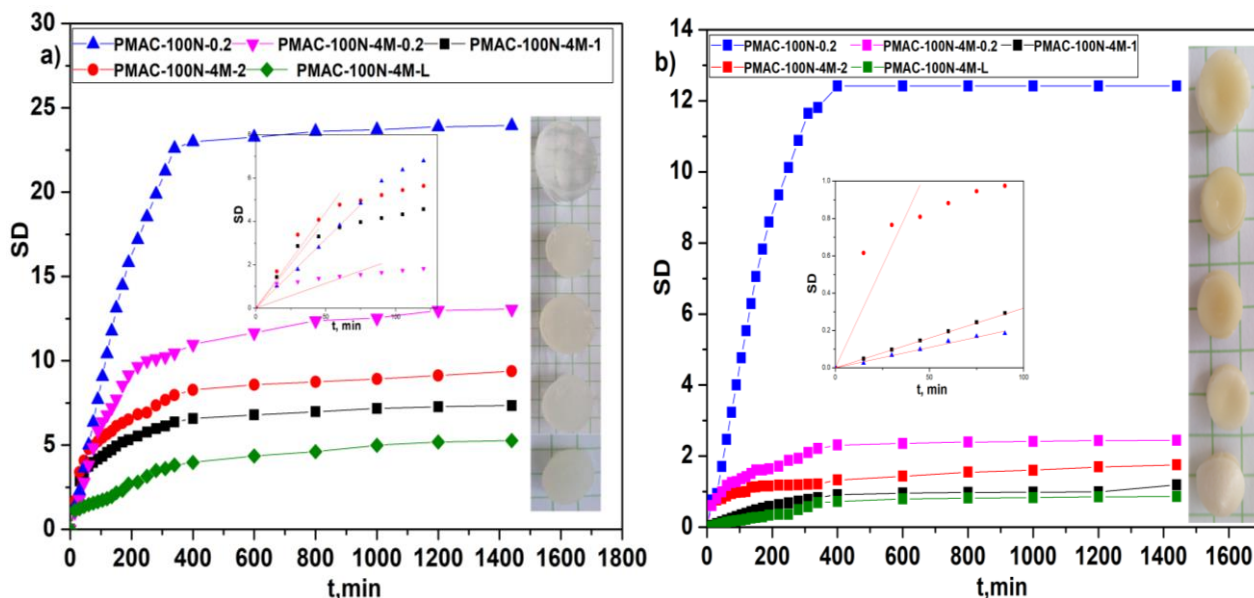


Figure 1. The curves of PMAC-100N-4M hydrogels swelling in: a) PB 6.8 and b) 0.1M HCl (the pictures present PMAC-100N-4M hydrogels swollen to equilibrium in investigated medium)

The increase in the MBA amount led to the decrease in the SDeq values (PMAC-100N-0.2 and PMAC-100N-4M-0.2 samples). Namely, higher amount of crosslinker led to the increase in the crosslinking density and diffusion of the medium into the carrier network was hindered. The increase in the encapsulated weight of caffeine led first to the decrease in the SDeq values (samples PMAC-100N-4M-0.2 and PMAC-100N-4M-1). Then, the SDeq value of the sample with the highest amount of the encapsulated caffeine (PMAC-100N-4M-2) increased. This could be a consequence of the unregular distribution of caffeine within the hydrogels network. Namely, some amount of the encapsulated caffeine was probably located near or at the surface of the PMAC-100N-4M hydrogel [17]. This led to the distribution of the lower amount of the drug within the carrier network, so the path of the medium (PB 6.8) into the polymer network was not interfered. In addition, the repulsion of polymer chains (favored in PB 6.8) led to the easier diffusion of the medium into the carrier network [17, 18]. The lowest SDeq value had the sample with embedded liposomes (PMAC-100N-4M-L) because the liposomes occupied the pores in the hydrogels network interfering in that manner diffusion of the medium into the hydrogel network.

Table 2. SDeq values of PMAC-100N-4M hydrogels in 0.1M HCl and PB 6.8

Sample	SDeq	
	0.1M HCl	PB 6.8
PMAC-100N-0.2	12.4	23.9
PMAC-100N-4M-0.2	2.44	13.1
PMAC-100N-4M-1	1.19	7.35
PMAC-100N-4M-2	1.75	9.39
PMAC-100N-4M-L	0.860	5.27

The curves of caffeine release from the PMAC-100N-4M hydrogels are presented in Fig. 2. a*) and b*). The released amounts of the caffeine from the PMAC-100N-4M hydrogels was notice-

ably higher in PB 6.8 than in 0.1M HCl due to the pH dependent swelling behavior of the hydrogels. Namely, the PMAC-100N-4M hydrogels had higher SDeq values in PB 6.8, hydrogels network expanded more in this medium, enabling easier diffusion of caffeine from the samples. It can be noticed that around two times higher amount of caffeine was released in PB 6.8 than in 0.1M HCl. The increase in the crosslinker amount significantly decreased the amount of released caffeine (PMAC-100N-0.2 and PMAC-100N-4M-0.2 samples). This was due to the increase in the crosslinker density which hindered the diffusion of caffeine from the hydrogel into the surrounding medium. Increase in the weight of encapsulated caffeine led to the increase in the release rate and release amount of the drug in both media [17]. Also, the addition of the liposomes drastically decreased the release rate of caffeine. This was due to the presence of the wall of liposomes particle which represented additional barrier for drug release, so drug release was slower.

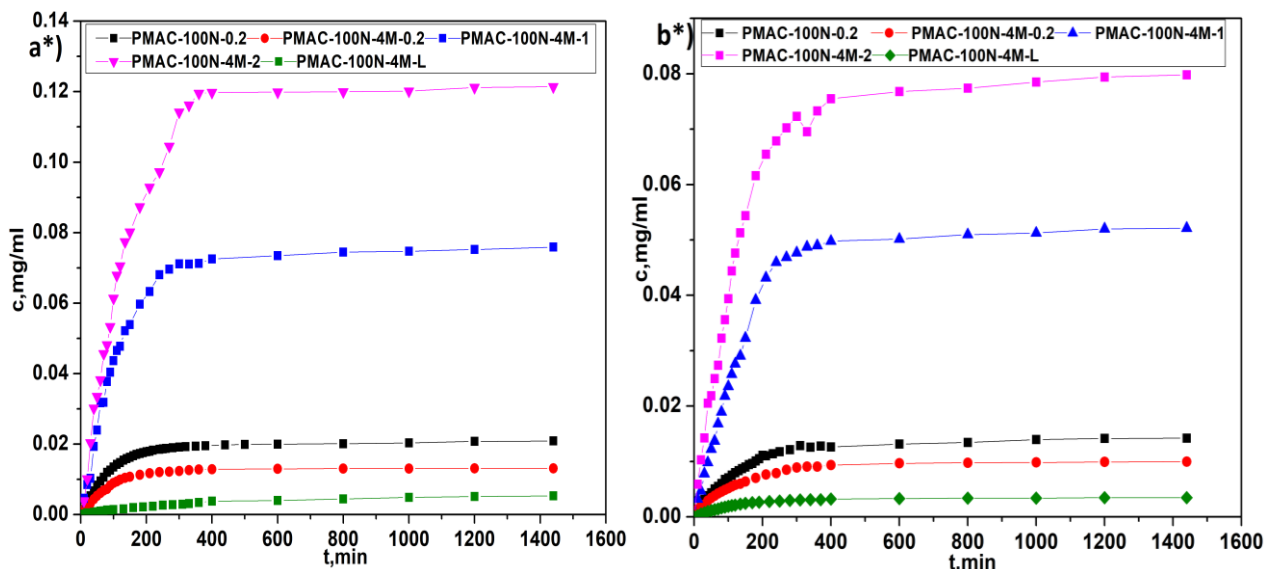


Figure 2. The profiles of caffeine release from PMAC-100N-4M hydrogels in: a*) PB 6.8 and b*) 0.1M HCl

4 Conclusions

In present study, the hydrogels based on methacrylic acid and casein with 1.6mol% of crosslinker, 100% neutralized methacrylic acid (PMAC-100N-4M) were prepared. It was investigated how the change in the encapsulated amount of caffeine and addition of the liposomes suspension affect the swelling behavior of the PMAC-100N-4M hydrogels and caffeine release. The swelling behavior of the PMAC-100N-4M hydrogels and the process of the caffeine release were investigated in two media which simulated environment in human stomach and intestines (0.1M HCl and PB 6.8).

The analysis of the PMAC-100N-4M swelling process showed that these hydrogels had significantly higher SDeq values in PB 6.8 than in 0.1M HCl. Namely, pH value of PB 6.8 is higher than pKa of PMAA and pI of casein, which leads to the formation of negative charges along the polymer chains. This further caused the repulsion of polymer chains and swelling of the PMAC-100N-4M hydrogels. The increase in the encapsulated weight of caffeine induced decrease in the SDeq values of the PMAC-100N-4M hydrogels. This could be a consequence of the increase in the number of interactions established between caffeine and casein. Such high number of casein/caffeine interactions led to the more compact polymer network and diffusion of surrounding medium was interfered. Further increase in the encapsulated weight of caffeine led to the increase in the SDeq value because some amount of caffeine was located near or at the surface of the hydrogels which enabled easier diffusion of the medium into the PMAC-100N-4M network and swelling of the PMAC-100N-4M hydrogels. The addition of the liposomes into the PMAC-100N-4M hydrogels led to the decrease in the SDeq values of the PMAC-100N-4M hydrogels. The liposomes particles physically occupied the hydrogels pores hindering in that manner swelling of the PMAC-100N-4M

hydrogels. The same trend was observed for the process of caffeine release from the PMAC-100N-4M hydrogels. The increase in the encapsulated amount of caffeine led to the increase in the released amount of caffeine in both media. The increase in the crosslinker amount and the addition of the liposomes led to the decrease in the amount of released caffeine.

Results obtained in this study showed that the PMAC-100N-4M hydrogels have huge potential for controlled release of poorly water-soluble active substance such as caffeine. Also, the kinetic of release of poorly water-soluble active substance can be easily adjust according to the demands of specific application of the PMAC-100N-4M hydrogels. So, the potential of these hydrogels for encapsulation of higher amount of poorly water-soluble drug and its release will be investigated in our future research.

4.1 Acknowledgement

This work was supported by the Ministry of Education, Science and Technological Development of the Republic of Serbia (Contract No. 451-03-47/2023-01/200287).

5 References

- [1] **M.D. Markovic, M.M. Svetozarevic, V.V. Panic, S.I. Savic, A.D. Masulovic, P.M. Spasojevic, R.V. Pjanovic**, Novel eco-friendly initiation system based on vitamin C for energy efficient synthesis of PMAA hydrogel used for delivery of phenolic compounds, *Chem. Eng. J.* 459 (2023) 141580.
- [2] **M.D. Markovic, S.I. Seslija, V.D. Ugrinovic, M. Kunaver, V.V. Panic, R.V. Pjanovic, P.M. Spasojevic**, Green pH- and magnetic-responsive hybrid hydrogels based on poly(methacrylic acid) and Eucalyptus wood nanocellulose for controlled release of ibuprofen, *Cellulose* 28(17) (2021) 11109-11132.
- [3] **A.-J. Xie, H.-S. Yin, H.-M. Liu, C.-Y. Zhu, Y.-J. Yang**, Chinese quince seed gum and poly (N,N-diethylacryl amide-co-methacrylic acid) based pH-sensitive hydrogel for use in drug delivery, *Carbohydr. Polym.* 185 (2018) 96-104.
- [4] **D.S. Seeli, M. Prabakaran**, Guar gum oleate-graft-poly(methacrylic acid) hydrogel as a colon-specific controlled drug delivery carrier, *Carbohydr. Polym.* 158 (2017) 51-57.
- [5] **M.D. Markovic, V.V. Panic, S.I. Seslija, P.M. Spasojevic, V.D. Ugrinovic, N.M. Boskovic-Vragolovic, R.V. Pjanovic**, Modification of hydrophilic polymer network to design a carrier for a poorly water-soluble substance, *Polymer Engineering & Science* 60(10) (2020) 2496-2510.
- [6] **M. Suhail, C.-M. Shih, J.-Y. Liu, W.-C. Hsieh, Y.-W. Lin, P.-C. Wu**, In-vitro and in-vivo evaluation of biocompatible polymeric microgels for pH- driven delivery of Ketorolac tromethamine, *Int. J. Pharm.* 626 (2022) 122194.
- [7] **M.S. Bami, M.A. Raeisi Estabragh, P. Khazaeli, M. Ohadi, G. Dehghannoudeh**, pH-responsive drug delivery systems as intelligent carriers for targeted drug therapy: Brief history, properties, synthesis, mechanism and application, *J. Drug Deliv. Sci. Technol.* 70 (2022) 102987.
- [8] **M.D. Markovic, V.V. Panic, S.I. Seslija, A.D. Milivojevic, P.M. Spasojevic, N.M. Boskovic-Vragolovic, R.V. Pjanovic**, Novel strategy for encapsulation and targeted delivery of poorly water-soluble active substances, 60(8) (2020) 2008-2022.
- [9] **M.D. Markovic, V.V. Panic, S.I. Seslija, P.M. Spasojevic, V.D. Ugrinovic, N.M. Boskovic-Vragolovic, R.V. Pjanovic**, Modification of hydrophilic polymer network to design a carrier for a poorly water-soluble substance, 60(10) (2020) 2496-2510.
- [10] **S. Haque, C.R. Patra**, Chapter 22 - Casein-based nanosystems for therapeutic applications, in: M.S. Hasnain, A.K. Nayak, T.M. Aminabhavi (Eds.), *Polymeric Nanosystems*, Academic Press 2023, pp. 621-655.
- [11] **S. Gandhi, I. Roy**, Drug delivery applications of casein nanostructures: A minireview, *J. Drug Deliv. Sci. Technol.* 66 (2021) 102843.

- [12] **J.C. Cuggino, M.L. Picchio, A. Gugliotta, M. Bürgi, L.I. Ronco, M. Calderón, M. Etcheverrigaray, C.I. Alvarez Igarzabal, R.J. Minari, L.M. Gugliotta**, Crosslinked casein micelles bound paclitaxel as enzyme activated intracellular drug delivery systems for cancer therapy, *Eur. Polym. J.* 145 (2021) 110237.
- [13] **M.D. Marković, J.D. Tadić, S.I. Savić, I.Z. Matić, T.P. Stanojković, D.Ž. Mijin, V.V. Panić**, Soft 3D hybrid network for delivery and controlled release of poorly soluble dihydropyrimidinone compound: An insight into the novel system for potential application in leukemia treatment, *Journal of Biomedical Materials Research Part A* 110(9) (2022) 1564-1578.
- [14] **R.K. Dongare, R.M. Tigote, M.P. Shinde, A.A. Skelton, S.P. Patole, S.N. Inamdar**, DFT-based theoretical model for predicting the loading and release of pH-responsive paracetamol drug, *Materials Today: Proceedings* (2023).
- [15] **J. Li, X. Yang, X. Li, Z. Zhang, Z. Wei, Z. Xing, S. Deng, F. Duan**, Okra polysaccharides/gelatin complex coacervate as pH-responsive and intestine-targeting delivery protects isoquercetin bioactivity, *Int. J. Biol. Macromol.* 159 (2020) 487-496.
- [16] **D.M. Nanicuacua, F.A. Gorla, M. de Almeida Silva, M.G. Segatelli, C.R.T. Tarley**, Synthesis of a novel bifunctional hybrid molecularly imprinted poly(methacrylic acid-phenyltrimetoxysilane) for highly effective adsorption of diuron from aqueous medium, *React. Funct. Polym.* 181 (2022) 105432.
- [17] **M.D. Marković, R.V. Pjanović, P.M. Spasojević, S.I. Savić, V.V. Panić**, Kontrolisano otpuštanje kofeina iz trodimenzionih mreža na bazi poli(metakrilne kiseline) i kazeina – ispitivanje uticaja koncentracije kofeina na proces otpuštanja, (1) (2022) 19-24% V 35.
- [18] **M. Martinez-Moro, J. Jencyk, J.M. Giussi, S. Jurga, S.E. Moya**, Kinetics of the thermal response of poly(N-isopropylacrylamide co methacrylic acid) hydrogel microparticles under different environmental stimuli: A time-lapse NMR study, *J. Colloid Interface Sci.* 580 (2020) 439-448.