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**ENGINEERING, ENVIRONMENT AND MATERIALS** IN PROCESS INDUSTRY **EEM2021** 

BOOK OF ABSTRACTS



**JAHORINA** MARCH 17-19, 2021

REPUBLIC OF SRPSKA **BOSNIA AND HERZEGOVINA** 

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#### UNDER THE AUSPICES OF

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## AMINO ACID IMIDAYOLIUM ZWITTERION AS GREEN CORROSION INHIBITOR FOR MILD STEEL

Jovanka Kovačina<sup>1\*</sup>, Bore Jegdić<sup>1</sup>, Dunja Marunkić<sup>1</sup>, Milena Milošević<sup>1</sup>, Anđela Simović<sup>2</sup>, Dragana Lazić<sup>3</sup>, Aleksandar Marinković<sup>4</sup>, Ljubica Vasiljević<sup>5</sup>

<sup>1\*</sup>University of Belgrade, Institute of Chemistry, Technology and Metallurgy, National Institute of Republic of Serbia, Njegoševa 12, 11000 Belgrade, Serbia, jovanka.kovacina@ihtm.bg.ac.rs
<sup>2</sup>Innovation Center, Faculty of Technology and Metallurgy, Karnegijeva 4, 11120 Belgrade, Serbia:

<sup>3</sup>Military technical institute, Ratka Rosanovića 1. 11000 Belgrade, Serbia; <sup>4</sup>Faculty of Technology and Metallurgy, University of Belgrade, Karnegijeva 4, 11000 Belgrade, Serbia;

<sup>5</sup>University of East Sarajevo, Faculty of Technology Zvornik, Karakaj 34A, 75400 Zvornik, Republic of Srpska, Bosnia and Herzegovina

#### Abstract

Corrosion, although a natural process, presents a costly problem with the possibly dangerous outcome. Mild steel, which is an alloy used in many industrial applications, manifests poor corrosion resistance when in contact with corrosive environments and even more so in presence of chloride ions. This is a particularly important problem in a variety of industrial applications related to oil and gas processing such as pipeline cleaning pipeline/acid descaling, and oil well acidizing, where the use of mineral acids (commonly hydrochloric acid) is necessary for achieving satisfying productivity levels. The most practical method to combat the corrosion issue is the use of corrosion inhibitors. Organic inhibitors with functional groups such as -OH, -COOH, NH<sub>2</sub>, etc, when added in small concentrations to a corrosive solution, can lower the corrosion rate very efficiently, especially in acidic media. Being that they are also inexpensive, these organic inhibitors are successfully used for corrosion prevention. A great variety of organic inhibitors has opened a door to environmentally friendly corrosion inhibition. One of the environmentally friendly organic compounds are amino acids. They are non-toxic biomolecules completely soluble in aqueous media and are produced with high purity and at low cost which makes them a great candidate for a safe corrosion inhibitor. The application of amino acids and their derivatives against corrosion of iron and its alloys has been investigated so far. Amino acid based corrosion inhibitor was synthesized by condensing formaldehyde, glyoxal, and β-alanine, and characterized using FTIR and NMR spectroscopic methods. Imidazolium zwitterion has been investigated as a corrosion inhibitor on mild steel in 1 M HCl solution using electrochemical methods: electrochemical impedance (EIS) and linear polarization resistance (LPR). Different concentrations of inhibitor were used to find the best efficiency. This compound gave a maximum inhibition efficiency of 74.3 % at 10.7 ppm. The adsorption of inhibitor on mild steel surface followed the Langmuir adsorption isotherm. Furthermore, electrochemical measurement results demonstrated that inhibitors act as mixed-type inhibitors (anodic and cathodic).

**Key words:** zwitterion, corrosion inhibition, mild steel, green and organic chemistry

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