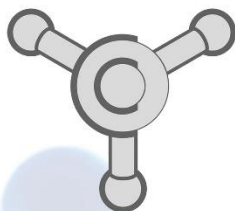


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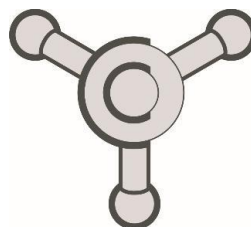
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Nanoclay reinforcement of poly(urethane-siloxane) copolymers

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Series of poly(urethane-siloxane) nanocomposites (PUNC) was prepared with the *in situ* polymerization, based on 4,4'-diphenylmethane diisocyanate and 1,4-butanediol as the comonomers of the hard segments (HS) and α,ω -dihydroxy ethoxy poly(dimethylsiloxane) (EO-PDMS) as the part of the soft segments (SS). PUNC series was composed of five samples of different HS contents (from 10 to 50 wt.%). Organomodified montmorillonite clay (Cloisite 30B®) was used as nanofiller in the amount of 1 wt.% (relative to the total weight of reactants), within prepared PUNCs. The effect of the addition of nanoclay on structure, surface properties and morphology of these PUNCs was investigated.

The obtained FTIR spectra confirm successful preparation and incorporation of nanoclay particles inside of PUNC samples with different compositions i.e HS/SS ratio. Incorporation of the EO-PDMS segments and nanoclay particles i.e. enrichment of the surface of these PUNC films with Si and O atoms allows highly hydrophobic surface of the PUNCs. Samples with the highest content of SS had the best hydrophobicity and the highest contact angle values with water, formamide and diiodomethane. According to the SEM images PUNCs exhibited two-phase morphology that was more pronounced in samples with higher HS content due to the higher level of microphase separation. Moreover, the addition of nanoclay particles has led to the appearance of more prominent cross-sectional morphology [1,2].

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